

# Inspection Certificate 3.1

Product **SPEZIAL**  
Size(s) mm **3.20X0350XCBOX**  
Item No. **W000287403**  
Lot/Batch **M1MS202168**  
Product Line **Stabelektroden**  
Class **AWS A 5.1 E 7016-H8**  
**EN ISO 2560 A E 38 3 B 12 H10**

Customer Ref **129680**  
Our Reference **0814150340 - 22.04.2020**  
Quantity **3.0 PAC**  
Customer **PAWLOWSKI GMBH**

**OGGENHAUSER HAUPTSTRAÙE 77**  
**HEIDENHEIM-OGGENHAUSEN 89522**  
**Deutschland**

## Chemische Werte (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.048	0.56	1.03	0.007	0.007	0.03	0.04	<0.01	<0.01	0.03	0.01

## Mechanical tests, all weld metal Zugversuch

According to EN10204 2.2

### Kerbschlagbiegeversuch

Cond.	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J	Temp. °C	KV J
AW	446	533	29	-20	102	-30	92

## Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company  
**Oerlikon Schweißtechnik GmbH**  
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67304 Eisenberg  
Germany



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