

Inspection Certificate 3.1

Product **SPEZIAL**
Size(s) mm **2.50X0350XCBOX**
Item No. **W000287402**
Lot/Batch **M1MS202093**
Product Line **Stabelektroden**
Class **AWS A5.1 E 7016**
EN ISO 2560 A E 38 3 B 12 H10

Customer Ref **129680**
Our Reference **0814150340 - 22.04.2020**
Quantity **23.4 KG**
Customer **PAWLOWSKI GMBH**

OGGENHAUSER HAUPTSTRAÙE 77
HEIDENHEIM-OGGENHAUSEN 89522
Deutschland

Chemische Werte (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.045	0.67	1.27	0.014	0.005	0.04	0.02	<0.01	<0.01	0.04	0.01

Mechanical tests, all weld metal Zugversuch

According to EN10204 2.2

Kerbschlagbiegeversuch

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J	Temp. °C	KV J
AW	20	446	533	29	-20	102	-30	92

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Oerlikon Schweißtechnik GmbH
IndustriestraÙe 12
67304 Eisenberg
Germany



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