

Test Report

Product **CITOREX 2.50X0350XCBOX**
Size(s) mm **2.5mm**
Item No. **W000258269**
Lot/Batch **M1MS192152**
Product Line **Stabelektroden**
Class **AWS A5.1 E 6013**
EN ISO 2560-A E 38 2 RB 12

Customer Ref **126326**
Our Reference **0812578990 - 10.04.2019**
Quantity **24.6 KG**
Customer **PAWLOWSKI GMBH**

OGGENHAUSER HAUPTSTRAÙE 77
HEIDENHEIM-OGGENHAUSEN 89522
Deutschland

Chemische Werte (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.069	0.18	0.57	0.020	0.008	0.03	0.04	0.01	0.01	0.05	0.02

Mechanical tests, all weld metal

According to EN10204 2.2

Zugversuch

Kerbschlagbiegeversuch

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	432	498	27	-20	54

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Oerlikon Schweißtechnik GmbH
IndustriestraÙe 12
67304 Eisenberg
Germany



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