

**Lincoln Electric Europe B.V.**

Nieuwe Dukenburgseweg 20  
6534 AD Nijmegen  
Netherlands

Phone: +33 1 342 13 333  
Fax : +33 1 342 13 130  
Internet : www.lincolnelectriceurope.com



1 1

LINCOLN ELECTRIC BESTER SP. Z O.O.

2051521570096988

21/12/18

Spider

**SPEZIAL 2.50X0350XCBOX**

EN ISO 2560-A : E 38 3 B 12 H10  
AWS A5.1 E 7016

**M1MS182281**

/

EN 10 204-3.1 WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	V
0.050	1.101	0.585	0.018	0.011	0.036	0.045	0.002	0.002	0.007
Cu									
0.043									

/

EN 10 204-2.2 WELD METAL

°C	Rp0,2 N/mm <sup>2</sup>	N/mm <sup>2</sup>	%	Z %	°C	Joule (Charpy-V)
+20	446	533	29		-20	102
					-30	92
					As Welded	

04.02.2019

/

Miroslav Kusnir  
Air Liquide Welding Central Europe  
Tel: +421/ 37 692 46 39  
Fax: +421/37 651 2804

**Bogdan Serban**  
QA Manager – Buzau Plant