

AIR LIQUIDE WELDING FRANCE

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Product Certificate

Customer:	Certificate No.:	Order No.:	Delivery Note:
	2380000830090061		
	Date:	Quantity	UM
	25/10/17	Quantity:	Spider
Trade Name:	CITOREX 2.50X0350XCBOX		Batch No.:
			371738221
Classification:	SR EN ISO 2560-A E 38 2 RB 12 AWS A5.1 E 6013		

We confirm following properties for the welding filler metals delivered by us.

Chemical Analysis:

Certificate Type EN 10 204-2.2 WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	V
0.069	0.565	0.181	0.020	0.008	0.028	0.035	0.007	0.005	0.016
Cu									
0.050									

Mechanical Properties:

Certificate Type EN 10 204-2.2 WELD METAL

Tensile Test according to EN ISO 6892-1					Impact Strength Test according to EN ISO 148-1		
Test Temp.	Yield Strength	Tensile Strength	Elongation	Z	Test Temp.	Impact Strength	heat Treatment
°C	Rp0,2 N/mm ²	N/mm ²	%	%	°C	Joule (Charpy-V)	
+20	432	498	27		-20	54	As Welded

03.11.2017

Your Contact Person :
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