



CERTIFICATO DI COLLAUDO

INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Stamping Date	1/03/24	CERTIFICATO N°: Certificate number	N25907	VERGELLA: Wire rod	AT-SG2	COLATA: Charge	230259	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N°	Vs.Rif.Ord. / Your ref. Nr.	Ns.Rif.Ord. Our ref. Nr.	Quantità (KG) Quantity (KG)	OGGENHAUSER HAUPTSTRASSE,77 89522 HEIDENHEIM OGGENHAUSEN D					
24 BO 000714 6,00	142057	24 OC 333 3,00	1.152,000						

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL

SECTION 1

Rm N/mm ² 550	Rs N/mm ² 450	Al % 5d >24	KV (J) >80(-40 C)	Hardness (HRC)
Tensile Strength MPa	Yeld Strength MPa	Elongation Percent	Impact Test	

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: 0,073	Si %: 0,846	Mn %: 1,440	P %: 0,011	S %: 0,014	Cr %: 0,028	Mo %: 0,006	B ppm: 2
Ni %: 0,015	V %: 0,001	W %:	Ti %: 0,0010	Al %: 0,001	Zr %: 0,0030	Sn %: 0,0010	Ca ppm: 5
Nb %:	Sb %:	As %: 0,0030	N ppm: 50	O ppm:	Cu* %: 0,110	Fx =	

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: AT-SG2	DIAMETRO D.1,20	RIVESTIMENTO: X	Ramato / Coppered
Type	(mm):	Coating	Bronzato / Bronzed
			Extra / Non ramato / Uncoppered

MIG/TIG: **M**

Si certifica che il prodotto è conforme all'ordine / We attest that the product is conform to the order

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
 Classifications EN ISO 14341-A- G 42 4 C1/M21 3Si1
 CSA W48-18 B-G 49A 3 C1 S6
 Complies to ASME Section II Part C

Articolo Cliente:
 Customer Code:



0879

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DoP n UKM009

BS EN 13479 + DIN EN ISO 14341

To be used for fusion welding of metallic
 structures or composite metal and
 concrete structures in construction works

ITALFIL S.p.A.
 Quality System Manager



0045

06

DoP n DM009

DIN EN 13479 + DIN EN ISO 14341

To be used for fusion welding of metallic
 structures or composite metal and
 concrete structures in construction works