



CERTIFICATO DI COLLAUDO

INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Stamping Date	30/11/22	CERTIFICATO N°: Certificate number	M17807	VERGELLA: Wire rod	AT-SG3	COLATA: Charge	220178	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N°		Vs.Rif.Ord. / Your ref. Nr.		Ns.Rif.Ord. Our ref. Nr.		Quantità (KG) Quantity (KG)		OGGENHAUSER HAUPTSTRASSE,77	
22 BO 003547 18,00		138589		22 OC 3906 7,00		2.304,000		89522 HEIDENHEIM OGGENHAUSEN	D

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL

SECTION 1

Rm N/mm ² 590	Rs N/mm ² 500	Al % 5d 26	KV (J) 80(-40 C)	Hardness (HRC)
Tensile Strength MPa	Yeld Strength MPa	Elongation Percent	Impact Test	

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: 0,064	Si %: 0,937	Mn %: 1,630	P %: 0,009	S %: 0,018	Cr %: 0,026	Mo %: 0,004	B ppm: 7
Ni %: 0,017	V %: 0,001	W %:	Ti %: 0,0090	Al %: 0,001	Zr %: 0,0030	Sn %: 0,0010	Ca ppm: 5
Nb %:	Sb %:	As %: 0,0030	N ppm: 40	O ppm:	Cu* %: 0,120	Fx =	

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: AT-SG3	DIAMETRO D.1,00	RIVESTIMENTO: X	Ramato / Coppered
Type	(mm):	Coating	Bronzato / Bronzed
			Extra / Non ramato / Uncoppered

MIG/TIG: **M**

Si certifica che il prodotto è conforme all'ordine / We attest that the product is conform to the order

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
 Classifications EN ISO 14341-A- G 46 4 C1/M21 4Si1

Complies to ASME Section II Part C

Articolo Cliente:
 Customer Code:

Member of CISQ Federation

Certified Quality System
 According to **UNI EN ISO 9001:2015**
 Certificate n° 300/96/S

ITALFIL S.p.A.
 Quality System Manager



0045

06

DoP n DM010

DIN EN 13479 + DIN EN ISO 14341

To be used for fusion welding of metallic
 structures or composite metal and
 concrete structures in construction works



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DDT N°	Vs.Rif.Ord. / Your ref. Nr.	Ns.Rif.Ord. Our ref. Nr.	Quantità (KG) Quantity (KG)						
22 BO 003547 16,00	138589	22 OC 3906 6,00	1.152,000	OGGENHAUSER HAUPTSTRASSE,77 89522 HEIDENHEIM OGGENHAUSEN D					

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ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

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Ni %: 0,017	V %: 0,001	W %:	Ti %: 0,0090	Al %: 0,001	Zr %: 0,0030	Sn %: 0,0010	Ca ppm: 5
Nb %:	Sb %:	As %: 0,0030	N ppm: 40	O ppm:	Cu* %: 0,130	Fx =	

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CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

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TIPO: Type	AT-SG3	DIAMETRO (mm):	D.0,80	RIVESTIMENTO: Coating	X	Ramato / Coppered Bronzato / Bronzed Extra / Non ramato / Uncoppered
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