



CERTIFICATO DI COLLAUDO

INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Stamping Date	11/05/22	CERTIFICATO N°: Certificate number	M01517	VERGELLA: Wire rod	AT-SG2	COLATA: Charge	220015	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N°	Vs.Rif.Ord. / Your ref. Nr.	Ns.Rif.Ord. Our ref. Nr.	Quantità (KG) Quantity (KG)						
22 BO 001436 2,00	136381	22 OC 900 1,00	1.152,000	OGGENHAUSER HAUPTSTRASSE,77 89522 HEIDENHEIM OGGENHAUSEN D					

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL

SECTION 1

Rm N/mm ² 550	Rs N/mm ² 450	Al % 5d >24	KV (J) >80(-40 C)	Hardness (HRC)
Tensile Strength MPa	Yeld Strength MPa	Elongation Percent	Impact Test	

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: 0,070	Si %: 0,830	Mn %: 1,440	P %: 0,012	S %: 0,013	Cr %: 0,050	Mo %: 0,014	B ppm: 4
Ni %: 0,030	V %: 0,003	W %:	Ti %: 0,0044	Al %: 0,002	Zr %: 0,0030	Sn %: 0,0040	Ca ppm: 5
Nb %:	Sb %:	As %: 0,0020	N ppm: 29	O ppm: 34	Cu* %: 0,170	Fx =	

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: AT-SG2	DIAMETRO D.0,80	RIVESTIMENTO: X	Ramato / Coppered
Type	(mm):	Coating	Bronzato / Bronzed
			Extra / Non ramato / Uncoppered

MIG/TIG: **M**

Si certifica che il prodotto è conforme all'ordine / We attest that the product is conform to the order

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
Classifications EN ISO 14341-A- G 42 4 C1/M21 3Si1

Complies to ASME Section II Part C

Articolo Cliente:
Customer Code:

Member of CISQ Federation

Certified Quality System
According to **UNI EN ISO 9001:2015**
Certificate n° 300/96/S

ITALFIL S.p.A.
Quality System Manager



0045

06

DoP n DM009

DIN EN 13479 + DIN EN ISO 14341

To be used for fusion welding of metallic
structures or composite metal and
concrete structures in construction works