



# CERTIFICATO DI COLLAUDO

## INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Date of stamp	12/09/17	CERTIFICATO N°: Certificate number	H15513	VERGELLA: Type	AT-SG3	COLATA: Heat	17155	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N°	Vs.Rif.Ord. / Your ref. Nr.	Ns.Rif.Ord. Our ref. Nr.		Quantità (KG) Quantity (KG)				OGGENHAUSER HAUPTSTRASSE,77	
17 BO 003083 6,00	BEST.NR.120965 VOM 28/07/17	17 OC 3194 3,00		2.304,000				89522 HEIDENHEIM OGGENHAUSEN	D

### ARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL

SECTION 1

Rm N/mm <sup>2</sup> <b>590</b>	Rs N/mm <sup>2</sup> <b>500</b>	Al % 5d <b>26</b>	KV (J) <b>80(-40°C)</b>	Hardness (HRC)
Tensile Strength MPa	Yeld Strength MPa	Elongation Percent	Impact Test	

### ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: <b>0,076</b>	Si %: <b>0,997</b>	Mn %: <b>1,688</b>	P %: <b>0,006</b>	S %: <b>0,019</b>	Cr %: <b>0,025</b>	Mo %: <b>0,004</b>
Ni %: <b>0,028</b>	V %: <b>0,003</b>	W %:	Ti %: <b>0,0090</b>	Al %: <b>0,002</b>	Zr %: <b>0,0001</b>	Sn %: <b>0,0060</b>
Nb %:	Sb %:	As %: <b>0,0022</b>	N ppm: <b>56</b>	O ppm:	Cu* %: <b>0,147</b>	Fx =

\* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

### CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: <b>AT-SG3</b>	DIAMETRO: <b>D.1,20</b>	RIVESTIMENTO: <b>X</b>	Ramato / Coppered
Type	Diameter	Coating	Bronzato / Bronzed
			Extra / Non ramato / Uncoppered

MIG/TIG: **M**

**CLASSIFICAZIONI:** SFA-AWS A5.18 ER70S-6  
Classifications EN ISO 14341-A- G 46 4 C1/M21 4Si1

**Articolo Cliente:**  
Customer Code:

Member of CISQ Federation

Certified Quality System  
According to **UNI EN ISO 9001:2008**  
Certificate n° 300/96/S

**ITALFIL S.p.A.**  
Quality Assurance Manager

R.A.Q. R.C.Q.  
P.I. DALLA VECCHIA ANDREA  
*Andrea Dalla Vecchia*



0045

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DoP n° DM010

DIN EN 13479 + DIN EN ISO

Use in metallic structures or in composite metal and concrete structures