



CERTIFICATO DI COLLAUDO

ISPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: 29/01/15 Date of stamp	CERTIFICATO N°: E23802 Certificate number	VERGELLA: AT-SG2 Type	COLATA: 14238 Heat	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N° 15 BO 000321 10,00	Vs.Rif.Ord. BESTELLUNG NR.113069	Ns.Rif.Ord. 15 OC 25 4,00	Quantità (KG) 2.304,000	OGGENHAUSER HAUPTSTRASSE,77 89522 HEIDENHEIM OGGENHAUSEN	

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / AS WELDED MECHANICAL CHARACTERISTICS (AVERAGE)

SECTION 1

Rm N/mm² 550 Rs N/mm² 450 Al % 5d >24 KV (J) >80(-40°C) Hardness (HRC)

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: 0,060 Si %: 0,800 Mn %: 1,450 P %: 0,004 S %: 0,006 Cr %: 0,037 Mo %: 0,005
Ni %: 0,026 V %: 0,004 W %: Ti %: 0,0026 Al %: 0,003 Zr %: 0,0050 Sn %:
Nb %: Sb %: As %: 0,0007 N ppm: 60 O ppm: 12 Cu* %: 0,148 Fx =

* = incluso rivestimento / coating included

$Fx = (10P + 5 Sb + 4 Sn + As) / 100$ (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: AT-SG2 DIAMETRO: D.1,00 RIVESTIMENTO: X Ramato / Coppered
Type Diameter Coating Bronzato / Bronzed
Extra / Non ramato / Uncoppered

MIG/TIG: M

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
Classifications EN ISO 14341-A- G 42 4 C1/M21 3Si1

Articolo Cliente:
Customer Code:

Member of CISQ Federation

Certified Quality System
According to **UNI EN ISO 9001:2008**
Certificate n° 300/96/S

ITALFIL S.p.A.
Quality Assurance Manager

R.A.Q. R.C.Q.
P.I. DALLA VECCHIA ANDREA
[Signature]



0045

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DoP n° DM009

DIN EN 13479 + DIN EN ISO 14341

Use in metallic structures or in composite
metal and concrete structures