CERTIFICATO DI COLLAUDO

ISPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Date of stamp	**29/01/15**	CERTIFICATO N°: Certificate number	**E23702**	VERGELLA: Type	**AT-SG2**	COLATA: Heat	**14237**

CLIENTE / CUSTOMER 051362

PAWLOWSKI GMBH

OGGENHAUSER HAUPTSTRASSE,77

89522 HEIDENHEIM OGGENHAUSEN

DDT N°	Vs.Rif.Ord.	Ns.Rif.Ord.	Quantità (KG)
15 BO 000321 8,00	BESTELLUNG NR.113069	15 OC 25 4,00	3.456,000

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / AS WELDED MECHANICAL CHARACTERISTICS (AVERAGE)

SECTION 1

Rm N/mm²	Rs N/mm²	Al % 5d	KV (J)	Hardness (HRC)
550	**450**	**>24**	**>80(-40°C)**	

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %:	**0,060**	Si %:	**0,825**	Mn %:	**1,420**	P %:	**0,011**	S %:	**0,005**	Cr %:	**0,028**	Mo %:	**0,004**
Ni %:	**0,019**	V %:	**0,003**	W %:		Ti %:	**0,0018**	Al %:	**0,003**	Zr %:	**0,0040**	Sn %:	
Nb %:		Sb %:		As %:		N ppm:	**64**	O ppm:		Cu* %:	**0,144**	Fx =	

** = incluso rivestimento / coating included*

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: **AT-SG2** (Type)

DIAMETRO: **D.1,00** (Diameter)

RIVESTIMENTO: **X** (Coating)

Ramato / Coppered

Bronzato / Bronzed

Extra / Non ramato / Uncoppered

MIG/TIG: **M**

CLASSIFICAZIONI: (Classifications)

SFA-AWS A5.18 ER70S-6

EN ISO 14341-A- G 42 4 C1/M21 3Si1

Articolo Cliente:
Costomer Code:

Member of CISQ Federation

Certified Quality System
According to **UNI EN ISO 9001:2008**
Certificate n° 300/96/S

ITALFIL S.p.A.
Quality Assurance Manager

R.A.Q. R.C.Q.
P.I. DALLA VECCHIA ANDREA

CE
0045
06
DoP n° DM009
DIN EN 13479 + DIN EN ISO 14341
Use in metallic structures or in composite metal and concrete structures

Mod.ANALITA rev. 5 ed 6

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