



CERTIFICATO DI COLLAUDO

ISPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: 29/01/15 Date of stamp	CERTIFICATO N°: E05402 Certificate number	VERGELLA: AT-SG2 Type	COLATA: 14054 Heat	CLIENTE / CUSTOMER PAWLOWSKI GMBH	051362
DDT N° 15 BO 000321 14,00	Vs.Rif.Ord. BEST.NR. 113129 VOM 12/01/15	Ns.Rif.Ord. 15 OC 119 1,00	Quantità (KG) 2.304,000	OGGENHAUSER HAUPTSTRASSE,77 89522 HEIDENHEIM OGGENHAUSEN	

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / AS WELDED MECHANICAL CHARACTERISTICS (AVERAGE)

SECTION 1

Rm N/mm² 550 Rs N/mm² 450 Al % 5d >24 KV (J) >80(-40°C) Hardness (HRC)

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %: 0,060 Si %: 0,820 Mn %: 1,410 P %: 0,008 S %: 0,002 Cr %: 0,040 Mo %: 0,010
Ni %: 0,030 V %: 0,001 W %: Ti %: 0,0010 Al %: 0,008 Zr %: 0,0060 Sn %: 0,0050
Nb %: Sb %: As %: N ppm: 81 O ppm: Cu* %: 0,170 Fx =

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: AT-SG2 DIAMETRO: D.0,80 RIVESTIMENTO: X Ramato / Coppered
Type Diameter Coating Bronzato / Bronzed
Extra / Non ramato / Uncoppered

MIG/TIG: M

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
Classifications EN ISO 14341-A- G 42 4 C1/M21 3Si1

Articolo Cliente:
Costomer Code:

Member of CISQ Federation

Certified Quality System
According to UNI EN ISO 9001:2008
Certificate n° 300/96/S

ITALFIL S.p.A.
Quality Assurance Manager

R.A.Q. R.C.Q.
P.I. DALLA VECCHIA ANDREA



0045

06

DoP n° DM009

DIN EN 13479 + DIN EN ISO 14341

Use in metallic structures or in composite
metal and concrete structures